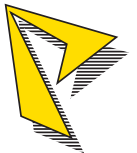


Tool Systems

Part Numbers for
Standard Tools

System
Trumpf

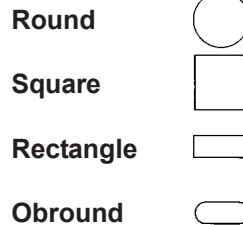
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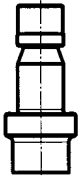
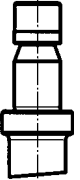
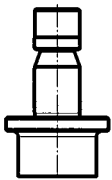
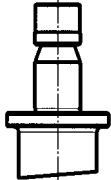
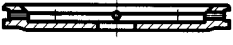

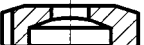
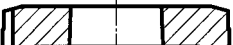
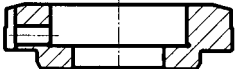


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Machine Group A/B

CN 700 / CN 900 / CN 701 /
CN 901 /
CN 901E / CN 902 / CS 75 /
CS 75.2



		Size I (to 30,5 mm)	Size II (to 70,0 mm)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118102	 118202	
Punch	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	  HSS/Flat 101111 HSS/Whisper 102111 101112 102112 101113 102113 101114 102114	  HSS/Flat 101201 HSS/Whisper 102201 101202 102202 101203 102203 101204 102204	
Adapter Plate for Stripper	Part-No.			
Stripper	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	 110211 110212 110213 110214	only CN 901E / 902 and CS 75  111211 111212 111213 111214	
Die	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	 HWS 106111 HSS 105111 106112 105112 106113 105113 106114 105114	 HWS 106211 HSS 105211 106212 105212 106213 105213 106214 105214	
Die Adapter	Part-No.	 120210		

Tool Systems

Part Numbers for
Standard Tools

System

Trumpf

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Machine Group C/D

CN 1200S / CN 1200a /
CS 15 / CS 20 / CS 20a
MP 25 / MP 25D
TC 20 / TC 20a / TC 202M

Round



Square

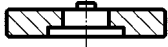

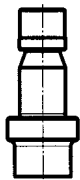
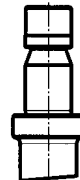

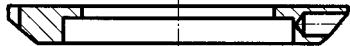
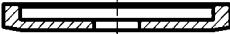
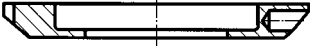





Rectangle



Obround



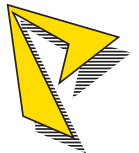
		Size I (to 30,5 mm)	Size II (to 72,0 mm)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118102	 118202	
Punch				
	Round	HSS/Flat	HSS/Whisper	HSS/Flat
	Part-No.	101111	102111	101311
	Square	101112	102112	101312
	Part-No.	101113	102113	101313
Rectangle	101113	102113	101313	
Part-No.	101114	102114	101314	
Obround	101114	102114	101314	
Adapter Plate for Stripper	Part-No.	 120326		
Stripper				
	Round	111211		
	Part-No.	111211		
	Square	111212		
	Part-No.	111212		
Rectangle	111213			
Part-No.	111213			
Obround	111214			
Part-No.	111214			
Die				
	Round	HWS	HSS	HWS
	Part-No.	106111	105111	106311
	Square	106112	105112	106312
	Part-No.	106113	105113	106313
Rectangle	106113	105113	106313	
Part-No.	106114	105114	106314	
Obround	106114	105114	106314	
Part-No.	106211	105211	106314	
Part-No.	106212	105212	106314	
Part-No.	106213	105213	106314	
Part-No.	106214	105214	106314	
Die Adapter	Part-No.			

Tool Systems

Part Numbers for
Standard Tools

System
Trumpf

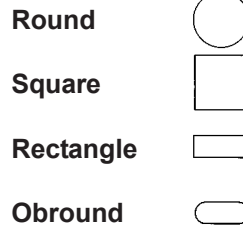
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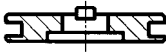

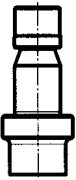
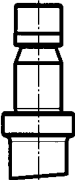
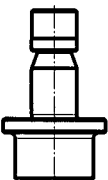
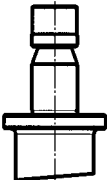
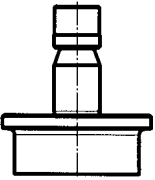
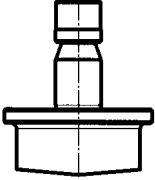




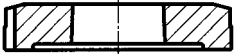

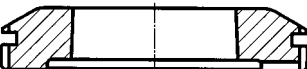



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Machine Group E

SUNIMAT 400 /
TC 150K / TC 151K / TC 152K /
TC 180K / TC 180.2K / TC 180KD /
TC 180LK / TC 180.2LK / TC 202K /
TC 225K / TC 235K / TC 300K /
TC 300LK / TC 300PK / TC 400K



		Size I (to 30,5 mm)	Size II (to 76,2 mm)	Size III (to 105,0 mm)			
Alignment Ring	Part-No.	 118101	 118201				
Punch							
	Round	Part-No. 101111	Part-No. 102111	Part-No. 101201	Part-No. 102201	Part-No. 101311	Part-No. 102311
	Square	Part-No. 101112	Part-No. 102112	Part-No. 101202	Part-No. 102202	Part-No. 101312	Part-No. 102312
	Rectangle	Part-No. 101113	Part-No. 102113	Part-No. 101203	Part-No. 102203	Part-No. 101313	Part-No. 102313
	Obround	Part-No. 101114	Part-No. 102114	Part-No. 101204	Part-No. 102204	Part-No. 101314	Part-No. 102314
Adapter Plate for Stripper	Part-No.						
Stripper							
	Round	Part-No. 110211		Part-No. 110311			
	Square	Part-No. 110212		Part-No. 110312			
	Rectangle	Part-No. 110213		Part-No. 110313			
	Obround	Part-No. 110214		Part-No. 110314			
Die							
	Round	Part-No. 105111	Part-No. 106111	Part-No. 106211	Part-No. 105211	Part-No. 106311	Part-No. 105311
	Square	Part-No. 105112	Part-No. 106112	Part-No. 106212	Part-No. 105212	Part-No. 106312	Part-No. 105312
	Rectangle	Part-No. 105113	Part-No. 106113	Part-No. 106213	Part-No. 105213	Part-No. 106313	Part-No. 105313
	Obround	Part-No. 105114	Part-No. 106114	Part-No. 106214	Part-No. 105214	Part-No. 106314	Part-No. 105314
Die Adapter	Part-No.						

Tool Systems

Part Numbers for
Standard Tools

System

Trumpf

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Machine Group F

TC 150W / TC 152W / TC 180W /
TC 180.2W / TC 180R / TC 180LW /
TC 180.2LW / ELX/SWIFT / TC 185 /
TC 240 / TC 240R / TC 250 / TC 260R

Round



Square

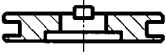
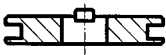
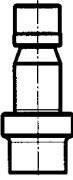
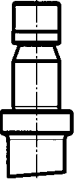



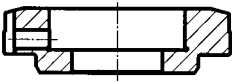


Rectangle



Obround



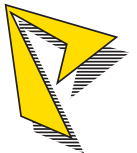
		Size I (to 30,5 mm)	Size II (to 76,2 mm)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118101	 118201	
Punch				
	Round	HSS/Flat 101111	HSS/Whisper 102111	HSS/Flat 101201
	Square	101112	102112	102202
	Rectangle	101113	102113	102203
	Obround	101114	102114	102204
Adapter Plate for Stripper	Part-No.			
Stripper				
	Round	110211		
	Square	110212		
	Rectangle	110213		
	Obround	110214		
Die				
	Round	HWS 106111	HSS 105111	HWS 106211
	Square	106112	105112	106212
	Rectangle	106113	105113	106213
	Obround	106114	105114	106214
Die Adapter	Part-No.	 120210		

Tool Systems

Part Numbers for
Standard Tools

System
Trumpf

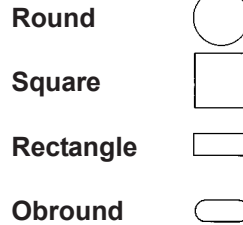
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Machine Group G

TC 20aW / TC 202W / TC300W /
TC 300LW / TC 300PW / TC 300top



		Size I (to 30,5 mm)	Size II (to 76,2 mm)	Size III (to 105,0 mm)			
Alignment Ring	Part-No.	 118101	 118201				
Punch							
	Round Part-No.	HSS/Flat 101111	HSS/Whisper 102111	HSS/Flat 101201	HSS/Whisper 102201	HSS/Flat 101311	HSS/Whisper 102311
	Square Part-No.	101112	102112	101202	102202	101312	102312
	Rectangle Part-No.	101113	102113	101203	102203	101313	102313
	Obround Part-No.	101114	102114	101204	102204	101314	102314
Adapter Plate for Stripper	Part-No.	 120321					
Stripper							
	Round Part-No.	111211		110311			
	Square Part-No.	111212		110312			
	Rectangle Part-No.	111213		110313			
	Obround Part-No.	111214		110314			
Die							
	Round Part-No.	HWS 106111	HSS 105111	HWS 106211	HSS 105211	HWS 106311	HSS 105311
	Square Part-No.	106112	105112	106212	105212	106312	105312
	Rectangle Part-No.	106113	105113	106213	105213	106313	105313
	Obround Part-No.	106114	105114	106214	105214	106314	105314
Die Adapter	Part-No.	 120310	 120320				

Tool Systems

Part Numbers for
Standard Tools

System

Trumpf

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Machine Group H

TC 500R / TC 200R / TC 600L
TC 190R

Round



Square




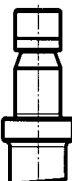


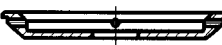


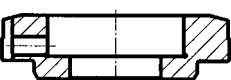


Rectangle



Obround



		Size I (to 30,5 mm)	Size II (to 76,2)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118101	 118201	
Punch				
	Round Part-No.	101111	102111	
	Square Part-No.	101112	102112	
	Rectangle Part-No.	101113	102113	
	Obround Part-No.	101114	102114	
				
		HSS/Flat	HSS/Whisper	
		101201	102201	
		101202	102202	
		101203	102203	
		101204	102204	
Adapter Plate for Stripper	Part-No.			
Stripper				
	Round Part-No.	112111		
	Square Part-No.	112112		
	Rectangle Part-No.	112113		
	Obround Part-No.	112114		
Die				
	Round Part-No.	HWS 106111	HSS 105111	HWS 106211
	Square Part-No.	106112	105112	106212
	Rectangle Part-No.	106113	105113	106213
	Obround Part-No.	106114	105114	106214
Die Adapter	Part-No.			
		120210		

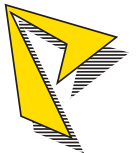
Tool Systems

Part Numbers for
Standard Tools

System

Trumpf

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Machine Group I

TC 2000R / TC 5000R /
TC 6000L / TC 2020
TC 3000R / TC3000L

Round



Square



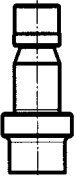
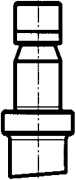

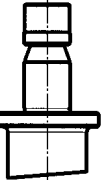








Rectangle



Obround



		Size I (to 30,5 mm)	Size II (to 76,2)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118101	 118201	
Punch				
	Round Part-No.	HSS/Flat 103111	HSS/Whisper 102111	
	Square Part-No.	103112	102112	
	Rectangle Part-No.	103113	102113	
	Obround Part-No.	103114	102114	
				
		HSS/Flat 103201	HSS/Whisper 102201	
		103202	102202	
		103203	102203	
		103204	102204	
Adapter Plate for Stripper	Part-No.			
Stripper				
	Round Part-No.	112111		
	Square Part-No.	112112		
	Rectangle Part-No.	112113		
	Obround Part-No.	112114		
Die				
	Round Part-No.	HWS 106111	HSS 105111	
	Square Part-No.	106112	105112	
	Rectangle Part-No.	106113	105113	
	Obround Part-No.	106114	105114	
				
		HWS 106211	HSS 105211	
		106212	105212	
		106213	105213	
		106214	105214	
Die Adapter	Part-No.			
		120210		

Tool Systems

Part Numbers for
Standard Tools

System

Trumpf

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Machine Group S

TC 100 / TC 120R / TC 160R

Round



Square


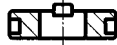
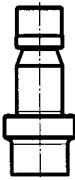
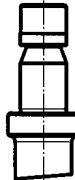
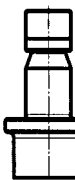



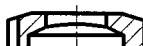


Rectangle



Obround



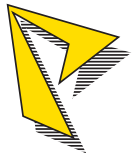
		Size I (to 30,5 mm)	Size II (to 38,0 mm)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 11820M	 11810M	
Punch	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	 HSS/Flat 101111  HSS/Whisper 102111	 HSS/Flat 1012M1  HSS/Whisper 1022M1	
Adapter Plate for Stripper	Part-No.			
Stripper	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	 150101 150102 150103 150104		
Die	Round Part-No. Square Part-No. Rectangle Part-No. Obround Part-No.	- 32,00 mm  HWS 106111 HSS 105111	- 38,80 mm  HWS 1061M1 HSS 1051M1	
Die Adapter	Part-No.			

Tool Systems

Part Numbers for
Standard Tools

System
Trumpf

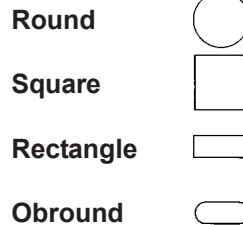
PASS STANZTECHNIK AG



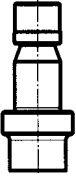

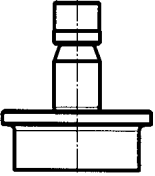
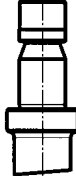
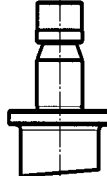
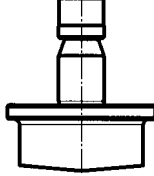
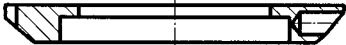
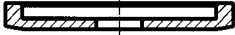
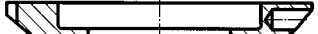
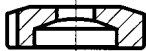
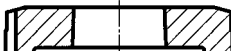
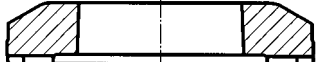





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E-Mail: info@pass-ag.com
Internet: www.pass-ag.com

Machine Type

Boschert and Kunz
other Trumpf Compatibles



		Size I (to 30,5 mm)	Size II (to 76,2 mm)	Size III (to 105,0 mm)
Alignment Ring	Part-No.	 118102	 118202	
Punch				
				
	Round Part-No.	HSS/Flat 101111	HSS/Whisper 102111	HSS/Flat 101311
	Square Part-No.	101112	102112	101312
	Rectangle Part-No.	101113	102113	101313
Obround Part-No.	101114	102114	101314	
Adapter Plate for Stripper	Part-No.	 120326		
Stripper				
	Round Part-No.	111211		110311
	Square Part-No.	111212		110312
	Rectangle Part-No.	111213		110313
Obround Part-No.	111214		110314	
Die				
				
	Round Part-No.	HWS 106111	HSS 105111	HWS 106311
	Square Part-No.	106112	105112	106312
	Rectangle Part-No.	106113	105113	106313
Obround Part-No.	106114	105114	106314	
Die Adapter	Part-No.			